

# CASSETTE TYPE AIR CONDITIONER

## Operation & Installation Manual

AB212XCEAA

No.0010577706

- Please read this operation manual before using the air conditioner.
- Please keep this manual carefully and safely.



Большая библиотека технической документации  
<http://splitoff.ru/tehn-doc.html>  
каталоги, инструкции, сервисные мануалы, схемы.

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# ■ Cautions

## *Disposal of the old air conditioner*

Before disposing an old air conditioner

that goes out of use, please make sure it's inoperative and safe. Unplug the air conditioner.

It must be noticed that air conditioner system contains refrigerants, which require specialized waste disposal. The valuable

materials contained in a air conditioner can be recycled. Contact your local waste disposal center, relevant waste disposal center, and contribute to environmental awareness by insisting on the proper disposal method of disposing of old air conditioners.

Consult your local authorities for the name and address of the waste materials collecting centers.

## *Safety Instructions and Warnings*

Before starting the air conditioner, read the information given in the User's Guide carefully. The User's Guide contains many important observations relating to the assembly, operation and maintenance of the air conditioner.

The manufacturer does not accept responsibility for damage caused by improper use.

- Damaged air conditioners are not to be put into operation. In case of doubt, consult your supplier.

- Use of the air conditioner is to be carried out in accordance with the instructions. Installation shall be done by professional people.

## *Disposal of the packaging of your new air conditioner*

All the packaging materials employed in the package of your new air conditioner may be disposed without any danger to the environment.

The cardboard box may be broken or cut into smaller pieces and given to a waste paper disposal service. The wrapping bag made of polyethylene and the polyethylene foam padding may be recycled.

- For the purpose of safety, the air conditioner must be properly grounded in accordance with the instructions.

- Always remember to unplug the air conditioner before opening inlet grill. Never unplug power cord. Always grip plug firmly and pull straight out from the outlet.

All these valuable materials may be taken to a waste collecting center and used again after adequate recycling.

# ■ Cautions

- All electrical repairs must be carried out by qualified electricians. Inadequate repairs may result in a major source of danger for the user of the air conditioner.

Do not damage any parts of the air conditioner that carry refrigerant by piercing or coatings off the surfaces. If the refrigerant spurts out and gets into eyes, it may result in serious eye injuries.

Do not obstruct or cover the ventilation grille of the air conditioner. Do not put fingers or any other things into the inlet/outlet and swing louver.

Do not allow children to play with the air conditioner. In no case should children be allowed to sit on the outdoor unit.

- 

4. The wiring method should be in line with the local regulations.

5. The power cable and connecting cable are self-provided. All the cables shall have got the correct cross-section.

6. The breaker of the air conditioner should be all-pole switch; and the distance between its two poles shall be more than 10mm.

7. The waste battery shall be disposed properly.

8. The indoor unit installation height is at least 2m.

9. The appliance is not intended for use by young children or infirm persons without supervision.

10. Young children should be supervised to ensure that they do not play with the appliance.

## The machine is adaptive in following situation

1. Applicable ambient temperature range:

			Rated	Maximum	Minimum
Cooling	Indoor	DB °C	27	32	18
		WB °C	19	23	14
	outdoor	DB °C	35	43	10
		WB °C	24	26	6
Heating	Indoor	DB °C	20	27	15
		WB °C	14.5	--	--
	outdoor	DB °C	7	24	-7
		WB °C	6	18	--

2. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent.

3. If the fuse on PC board is broken, please change it with the type of T 3.15A /250VAC

# ■ Cautions

## Safety cautions

**Carefully read the following information in order to operate the airconditioner correctly.**

Below are listed three kinds of Safety Cautions and Suggestions.

**WARNING!** Incorrect operations may result in severe consequences of death or serious injuries.

**CAUTION!** Incorrect operations may result in injuries or machine damages; in some cases may cause serious consequences.

**INSTRUCTIONS:** These information can ensure the correct operation of the machine.

Be sure to conform with the following important Safety Cautions.

**The Safety Cautions should be at hand so that they can be checked at any time when needed.**

If the conditioner is transferred to the new user, this manual should be as well transferred to the new user.

## WARNING!

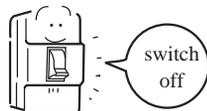
- **Don't blow the human body with the cooling air too long, and don't let the room temperature decrease too low either.**

Otherwise the one will feel unpleasant or harm ones' health.



- **If any abnormal phenomena is found (e. g. smell of firing), please cut off the power supply immediately, and contact the dealer to find out the handling method.**

In such case, to continue using the conditioner will damage the conditioner, and may cause electrical shock or fire hazard.



- **When need maintenance and repairment, call dealer to handle it.**

Incorrect maintenance and repairment may cause water leak, electrical shock and fire hazard.



- **Please let the dealer be responsible for installing the conditioner.**

Incorrect installation may cause water leak, electrical shock and fire hazard.

- **Don't put fingers or any other things into the inlet/outlet and swing louver while the conditioner is in operation.**

Because the highspeed fan is very dangerous and may cause injuries.



- **Call the dealer to take measures to prevent the refrigerant from leaking.**

If conditioner is installed in a small room be sure to take every measure in order to prevent suffocation accident even in case of refrigerant leakage.

- **When conditioner is deinstalled or reinstalled dealer should be responsible for them.**

Incorrect installation may cause water leaking, electrical shock and fire hazard.

# ■ Cautions

## CAUTIONS!

- **Conditioner should not be used for any other purpose other than airconditioning.**

Don't use air-conditioner for any other special purposes, e.g. the preservation and protection of food, animals, plants, precision apparatus as well as work of art, otherwise the qualities of these stuffs may be damaged.



- **Don't dismantle the outlet of the outdoor unit.**

The exposure of fan is very dangerous which may harm human beings.



- **When air-conditioner is co-used with other heat-radiator the frequent replacement of room atmosphere should be required.**

Inefficient ventilation may cause suffocation.



- **After a long time use of air-conditioner the base should be checked for any damages.**

If the damaged base is not repaired, the unit may fall down and cause accidents.



- **No goods or nobody is permitted to placed on or stand on outdoor unit.**

The falling of goods and people may cause accidents.



- **Pets and plants should not be blown directly in the air flow.**

Otherwise will suffer damage.



- **Don't operate the air-conditioner with damp hands.**

Otherwise will be shocked.



- **Only use correctly-typed fuse.**  
May not use wire or any other materials replacing fuse, otherwise may cause faults or fire accidents.



- **Don't place any burning unit in the air flow of air-conditioner, which may cause incomplete combustion.**



- **No inflammable spray fluid should be permitted to be placed or used near to air-conditioner otherwise may cause fire accidents.**



- **Air-conditioner should be cleaned only after power supply is cut off to keep from shock or hurt.**



- **Don't clean air-conditioner with water.**

Otherwise may cause shock.



- **When use the fumigating insecticide don't open air-conditioner.**

Otherwise the poisonous chemicals may settle in air-conditioner which harm the health of chemical-allergic people.



# ■ Introduction to Spare Parts

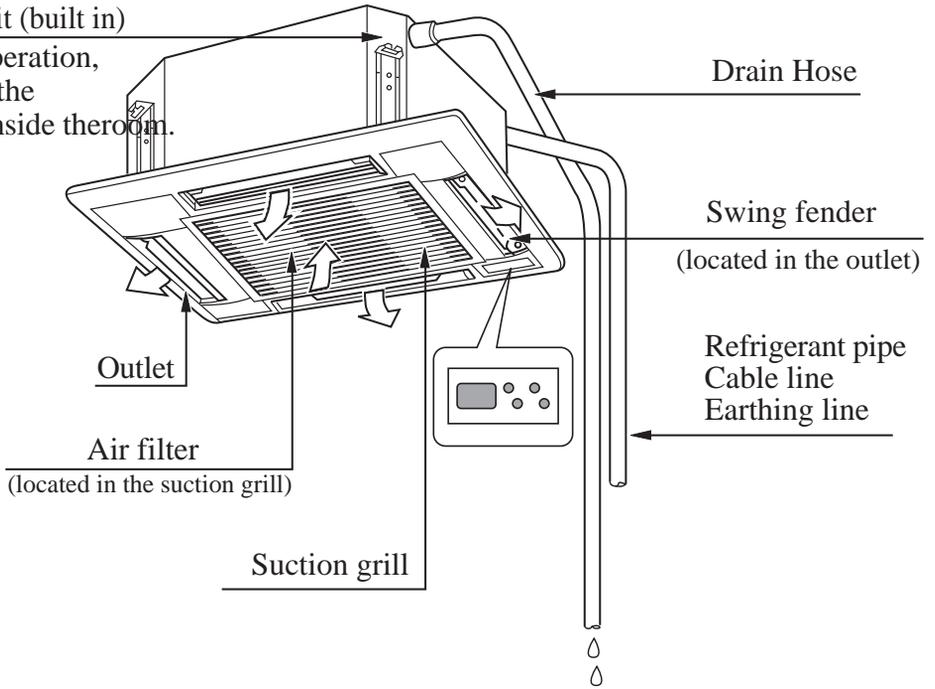
Discharge unit (built in)

In cooling operation,  
to discharge the  
water from inside the room.

Drain Hose

Swing fender  
(located in the outlet)

Refrigerant pipe  
Cable line  
Earthing line



Outlet

Air filter  
(located in the suction grill)

Suction grill

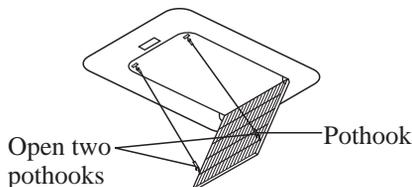
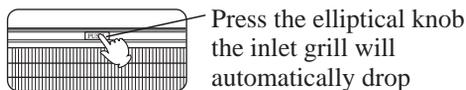
# Maintenance

## [Clean air filter]

**NOTE** When having to clean, don't dismantle air-filter, otherwise may cause faults. In the environment where there is too much dust, air filter should be cleaned for more times. (about half a year one time)

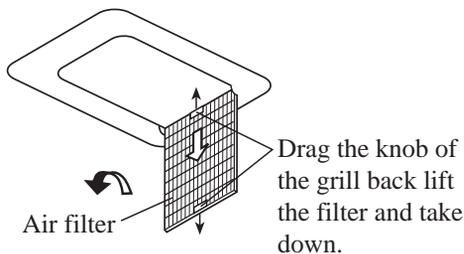
### 1. Open inlet grill

Press the elliptical "PUSH" knob, the inlet grill will automatically drop. (the inlet grill is caught with two pothooks)



### 2. Open two othooks

### 3. Dismantle air filter

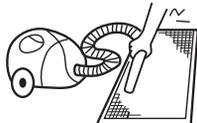


### 4. Clean

#### CAUTION!

- Don't wash with water over 50°C, to prevent discoloring or deforming.
- Don't dry over fire. Filter maybe burn.

(A) Remove dust with vacuum filter.



(B) Wash with water.

With too much dust, use soft brush and neutral detergent.

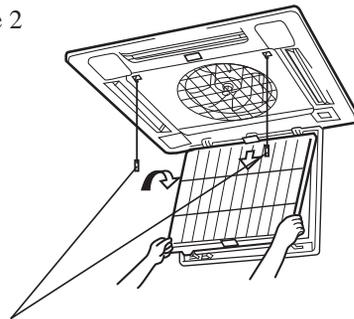
Swing off the water, and then place in cool place.



### 5. Install air filter

(1) Put filter into protruding parts at the top of the inlet grill.

(2) Connect the two pothooks with inlet grill  
See 2



Connet the two pothooks with inlet grill

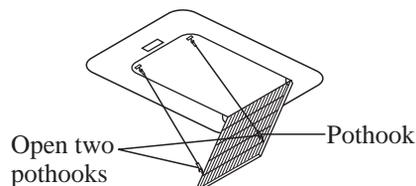
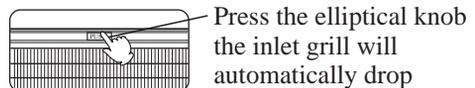
6. Close inlet grill See 1.

7. Press the filter signal return key on the controller. 

## [Clean inlet grill]

### 1. Open inlet grill

- Press the elliptical "PUSH" knob, the inlet grill will automatically drop. (the inlet grill is caught with two pothooks)



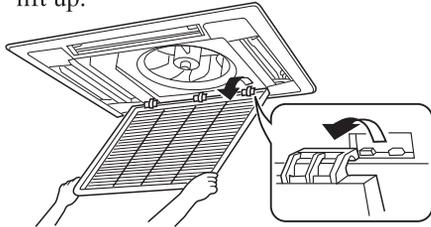
# Maintenance

## 2. Take off air-filter

See "clean air filter"

## 3. Take of inlet grill

Open the inlet grill by an angle of 45°, lift up.



## 4. Clean

### CAUTION!

- Don't wash with water over 50°C, to prevent decoloring or deforming.
- Use soft brush, water and neutral detergent, then swing off the water.



### NOTE

When the filter too much dust

- To spray the special detergent for vent fan or utensils.

5. Install inlet grill see 3

6. Install air filter see "Clean air filter"

7. Close inlet grill see 1

## [Clean outlet and shell]

### CAUTION!

- Don't use gasoline, benzene, dilutant, polishing powder, or liquid insecticide.

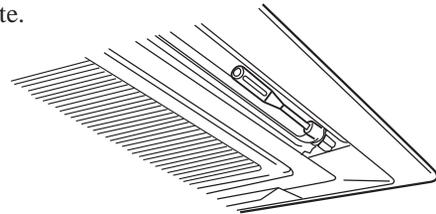
- Don't wash with water over 50°C, otherwise may cause decoloring or deforming.
- Use soft dry cloth to scrub.
- If dust not removed, can use water or neutral detergent.
- If ceiling built-in conditioner's swing plate too dirty, it can be dismantled (as described below) and cleaned.

## [Dismantle and install swing plate ]

1. Fix the swing plate at the bottom.
2. Dismantle the swing plate.

### CAUTION!

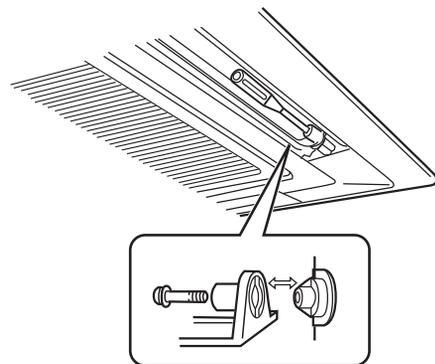
- Use water to clean the plate and don't heavily scrub, otherwise the fine hair may fall off. Unscrew the screw at both ends of the swing plate.



## [Dismantle and install swing plate ]

### 3. Install swing plate

Lightly rotate swing plate to insert the ridget at both ends and then screw up.



# ■ Maintenance

## Seasonal Reserve

### Post-season Care

Operate the unit with FAN mode on a fair day for about half a day to dry the inside of the unit well.

Stop operation and turn off the power supply switch .Electric power is consumed even the air conditioner is in stop.

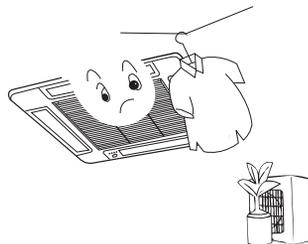


Clean the air filter, indoor unit and outdoor unit, and cover the unit with dustcoat.



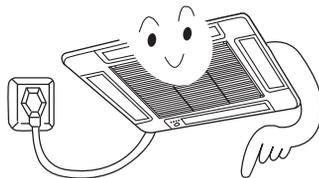
### Pre-season Care

See that there is no obstacles blocking the air inlet and air outlet of both indoor and outdoor unit to avoid reduce the working efficiency.



Be sure to install the air filter, ensure that the air filter is not dirty. Otherwise may result in machine damages or cause malfunction due to dust inside the unit

To prevent compressor when start in HEAT mode, please cut in the power supply switch 12 hours before starting run, furthermore, always keep the power supply switch on during the using season.



### NOTE

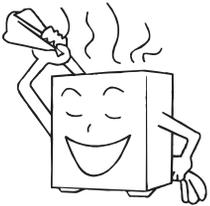
1. The inner part of indoor unit must be cleaned. Consult dealer, because clean must be done by technician.
2. In cooling operation, discharging system discharge water in room.

# ■ Trouble Shooting

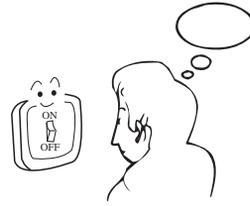
The followings are not malfunction

<p>Water flowing sound is heard</p> 	<p>When the air conditioner is started, when the compressor starts or stops during operation or when the air conditioner is stopped, it sometimes sounds like 'Bi-Bi' or 'Godo-Godo'. It is the flowing sound of the refrigerant, not a malfunction.</p>
<p>Cracking sound is heard</p>	<p>This is caused by heat expansion or contraction of plastics</p>
<p>It smells.</p>	<p>Air blown out from the indoor unit sometimes smells. The smell results from smells of furniture, paint, tobacco absorbed by indoor unit.</p>
<p>During operation, white fog comes out of indoor unit.</p> 	<p>When in COOL or DRY mode, a thin water fog can be seen blown out of unit, this is the condensed fog because the suddenly cooled indoor air is blown out.</p>
<p>Automatically switch into FAN mode during cooling.</p>	<p>To prevent frost from being accumulated on the indoor unit heat exchanger, it sometimes automatically switched into the FAN mode, but it will soon back to the cooling mode.</p>
<p>The air conditioner cannot be restarted soon after it stops. Air conditioner does not start?</p> 	<p>This is because of the self-protection function of the system, therefore, it cannot be restarted for about three minutes after it stops.</p> <p>Please wait for three minutes</p>

# ■ Trouble Shooting

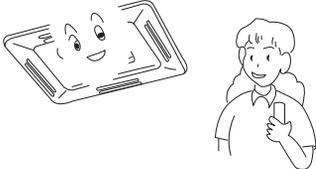
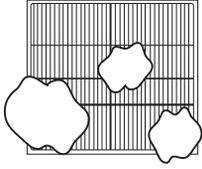
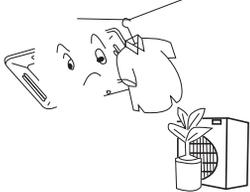
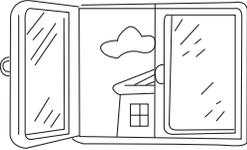
<p>Air does not blow or the fan speed cannot be changed during drying.</p>	<p>In DRY mode, when room temperature becomes 2 °C higher than temperature setting, unit will run intermittently at LO speed regardless of FAN setting</p>
<p>Water or vapor generated from the outdoor unit during heating.</p> 	<p>This happens when the frost accumulated on the outdoor unit is removed (during defrosting operation).</p> <p>Defrosting operation</p> 
<p>During heating, indoor fan is still running even unit is stopped.</p>	<p>To get rid of the excess heat, indoor fan will continue running for a while after unit automatically stops.</p>

Please check the following things about your air conditioner before making a service call.

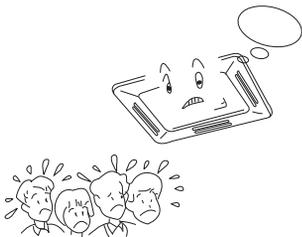
Unit fails to start.		
<p>Is the power supply switch on ?</p>  <p>Power supply switch is not in ON position.</p>	<p>Is city supply power normal ?</p> 	<p>Is the earth leakage breaker in action ?</p> <p>Be sure to turn off the power supply switch immediately and contact the sales dealer.</p>

# ■ When Trouble Happens

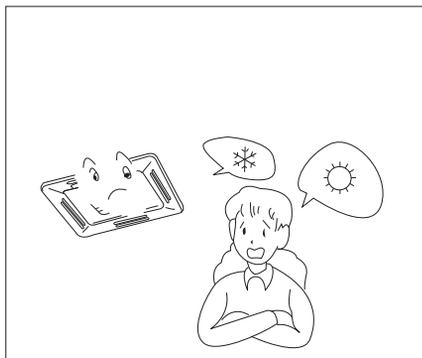
## Insufficient cooling or heating

<p>The operation controller adjusted as required</p> 	<p>Air filter too dirty ?</p> 	<p>Horizontal swing louver upward ? (in HEAT mode)</p> 
<p>Any obstacle exists at the air inlet or outlet?</p> 	<p>Door or window left opened ?</p> 	

## Insufficient cooling

<p>Any other heat sources in the room?</p> 	<p>Sunlight direct into the room ?</p> 	<p>Too crowded in the room ?</p> 
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## Cooled air blown out ( when heating)



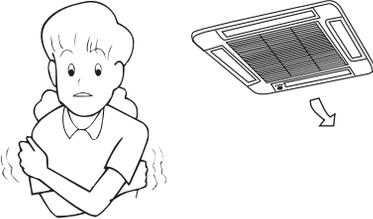
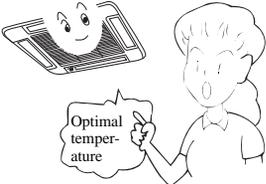
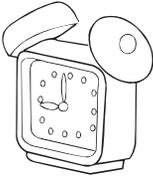
When the air conditioner does not operate properly after you have checked the above-mentioned items or when following phenomenon is observed, stop the operation of the air conditioner and contact your sales dealer.

- 1) The fuse or breaker often shuts down.
- 2) Water drops off during cooling or drying operation.
- 3) There is an irregularity in operation or abnormal sound that is audible.

# Customer Need-to-know

## Customer Need-to-know

- Please install the air conditioner according to the requirements specified in this manual to ensure the air conditioner work well.
- Be careful not to scratch the surface of the case during moving the air conditioner.
- Please keep the installation manual for future reference when maintenance and changing installation place.
- After installation ,please use the air conditioner according to the specification in the operation manual.

Using Directions	
<p>Adjust suitable airflow direction</p> 	<p>Avoid direct sunlight and airflow</p> 
<p>Keep the proper indoor temperature. Too cool or hot is not good for your health. Furthermore, it will result in excessive consumption of electric power.</p> 	<p>Effectively use timer. Using TIMER mode, you can make the room temperature reach a suitable temperature when you wake up or back home.</p> 

**ATTENTION:** after finishing installation, confirm no refrigerant leakage.

# ■ Installation Procedure

## Installation

Please ask the dealer or specialist to install, never try by the users themselves. After the installation please be sure of the following conditions.

### WARNING !

- **Please call dealer to install the air-conditioner.**  
Incorrect installation may cause water leaking, shock and fire hazard.

### CAUTION !

- **Air-conditioner can't be installed in the environment with inflammable gases because the inflammable gases near to air-conditioner may cause fire hazard.**

- **Installed electrical-leaking circuit breaker.**  
It easily cause electrical shock without circuit breaker.

#### [Location]

- Air-conditioner should be located in well-vented and easily-accessible place.
- Air-conditioner should not be located in the following places:(a) Places with machine oils or other oil vapours.  
(b) Seaside with high salt content in the air.  
(c) Near to hot spring with high content of sulfide gases.  
(d) Area with frequent fluctuation of voltage e.g. factory, etc.  
(e) In vehicles or ships.  
(f) Kitchen with heavy oil vapour or humidity.  
(g) Near to the machine emitting electric-magnetic waves.  
(h) Places with acid, alkali vapour.

TV, radio, acoustic appliances etc are at least 1 m far away to the indoor unit, outdoor unit, powersupply wire, connecting wire, pipes, other wise images may be

- **Connect earthing wire.**

Earthing wire should not be connected to the gas pipe, water pipe, lightning rod or phone



Earthing

- **Use discharge pipe correctly to ensure efficient discharge.**  
Incorrect pipe use may cause water leaking.

- As required, take measures against heavy snow.

#### [Wiring]

- Air-conditioner should be equipped with special power supply wire.

#### [Operating noise]

- Chose the following locations:
  - (a) Capable of supporting air-conditioner weight, don't increase operating noise and vibration.
  - (b) Hot vapour from outdoor unit outlet and operating noise don't disturb neighbour.
- No obstacles around the outdoor unit outlet.

# ■ Installation Procedure

**CAUTIONS:** To ensure proper installation, read "Cautions" carefully before working. After installation, start the unit correctly and show customers how to operate and maintain the unit.

## Meanings of Warning and Cautions:

**Warning!** Serious injury or even death might happen, if it is not observed.

**Caution!** Injury to people or damages to machine might happen, if it is not observed.

### WARNING!

- Installation shall be done by professional people, don't install unit by yourself. Incorrect installation will cause water leakage, electric shock or fire.
- Install unit as per the Manual. Incorrect installation will cause water leakage, electric shock or fire accident.
- Be sure to use specified accessories and parts. Otherwise, water leakage, electric shock, fire accident or unit falling down may happen.
- Unit should be placed on a place strong enough to hold the unit. Or, unit will fall down causing injuries.
- When install the unit, take in consideration of storms, typhoon, earthquake. Incorrect installation may cause unit to fall down.
- All electric work shall be done by experienced people as per local code, regulations and this Manual.
- Use exclusive wire for the unit. Incorrect installation or undersized electric wire may cause electric shock or fire accident.
- All the wires and circuit shall be safe. Use exclusive wire firmly fixed. Be sure that external force will not affect terminal block and electric wire. Poor contact and installation may cause fire accident.
- Arrange wire correctly when connecting indoor and outdoor power supply. Fix terminal cover firmly to avoid overheating, electric shock or even fire accident.
- In case of refrigerant leakage occurred during unit installation, keep a good ventilation in the room.
- Poisonous gas will occur when meet with fire.
- Check the unit upon installation. Be sure there is no leakage. Refrigerant will induce poisonous gas when meet heat source as heater, oven, etc.
- Cut power supply before touching terminal block.

### CAUTION!

- Unit shall be grounded. But grounding shall not be connected to gas pipe, water pipe, telephone line. Poor grounding will cause electric shock.
- Be sure to install a leakage breaker to avoid electric shock.
- Arrange water drainage according to this Manual. Cover pipe with insulation materials in case dew may occur. Unproper installation of water drainage will cause water leakage and wet your furniture.
- To maintain good picture or reduce noise, keep at least 1 m from T.V. radio, when install indoor and outdoor unit, connecting wire and power line. (If the radio wave is relatively strong, 1 m is not enough to reduce noise).
- Don't install unit in following places:
  - (a) Oil mist or oil gas exists, such as kitchen, or, plastic parts may get aged, or water leakage.
  - (b) Where there is corrosive gas. Copper tube and welded part may be damaged due to corrosion, causing leakage.
  - (c) Where there is strong radiation. This will affect unit's control system, causing malfunction of the unit
  - (d) Where flammable gas, dirt, and volatile matter (thinner, gasoline) exist, These matter might cause fire accident.



Earthing

- Refer to paper pattern when installing unit.

### Cautions for the installation personnel

- Don't fail to show customers how to operate unit.

# ■ Installation Procedure

## Installation tools

The installation tools listed in the following sheet can be used as required.

1. Screw driver
2. Hacksaw
3. Drill with a diameter of 60mm
4. Inner hexagon spanner, shifting spanner
5. Spanner (14, 17, 19, 24, 27mm)
6. Pipe cutter
7. Pipe expander
8. Knife
9. Pincers
10. Leakage detector or soapy water
11. Band tape
12. Scraper
13. Refrigerant oil

## 1 BEFORE INSTALLATION <Don't discard any accessories until comp>

- Determine the way to carry unit to installation place.
- Don't remove packing until unit reaches installation place.
- If unpacking is unavoidable, protect unit properly.

## 2 SELECTION OF INSTALLATION PLACE

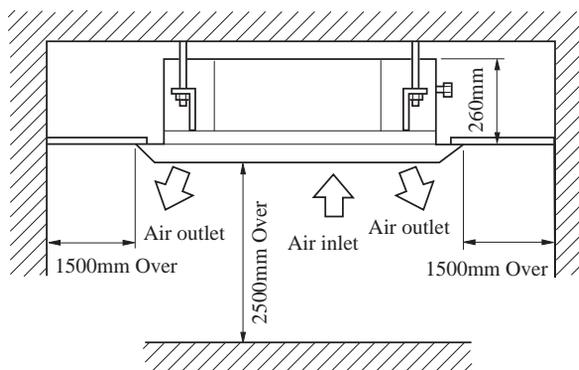
(1) Installation place shall meet the following and agreed by customers:

- Place where proper air flow can be ensured.
- No block to air flow.
- Water drainage is smooth.
- Place strong enough to support unit weight.
- Place where inclination is not evident on ceiling.
- Enough space for maintenance.
- Indoor and outdoor unit piping length is within limit. (Refer to Installation Manual for outdoor unit.)
- Indoor and outdoor unit, power cable, inter unit cable are at least 1 m away from T.V. radop. This is helpful to avoid picture disturbance and noise. (Even if 1 m is kept, noise can still appear if radio wave is strong)

(2) Ceiling height

Indoor unit can be installed on ceiling of 2.5-3m in height. (Refer to Foeld setting and Installation Manual of ornament panel.)

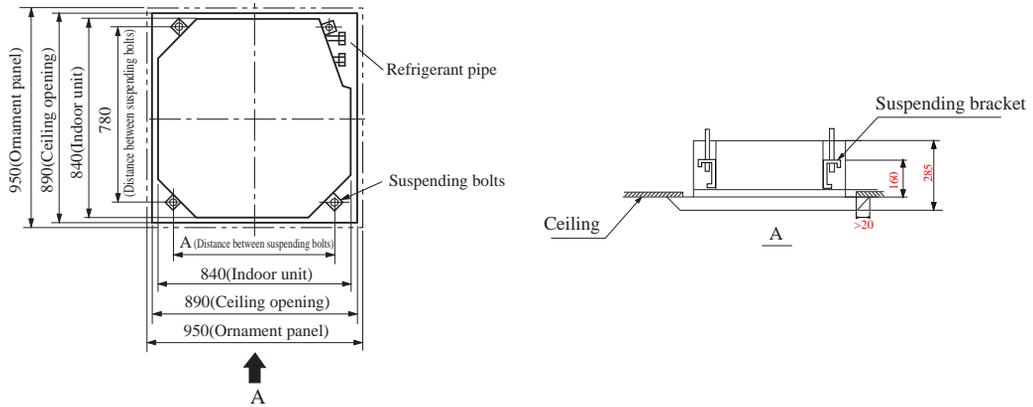
(3) Install suspending bolt. Check if the installation place is strong enough to hold weight. Take necessary measures in case it is not safe. (Distance between holes are marked on paper pattern. Refer to paper pattern for place need be reinforced)



# ■ Installation Procedure

## ③ PREPARATION FOR THE INSTALLATION

(1) Position of ceiling opening between unit and suspending bolt.



(2) Cut an opening in ceiling for installation if necessary. (when ceiling already exists.)

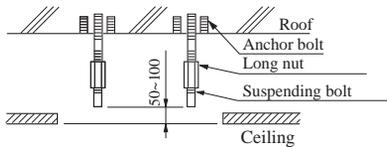
- Refer to paper pattern for dimension of ceiling hole.
- Connect all pipings (refrigerant, water drainage), wirings (inter unit cable) to indoor unit, before installation.
- Cut a hole in ceiling, may be a frame should be used to ensure a smooth surface and to prevent vibration.  
Contact your real estate dealer

(3) Install a suspending bolt.

(Use a M10 bolt)

To support the unit weight, anchor bolt shall be used in the case of already exists ceiling. For new ceiling, use built-in type bolt or parts prepared in the field.  
Before going on installing adjust space between ceiling.

### <Installation example>



Note: All the above mentioned parts shall be prepared in field.

# ■ Installation Procedure

## 4 INSTALLATION OF INDOOR UNIT

### In the case of new ceiling

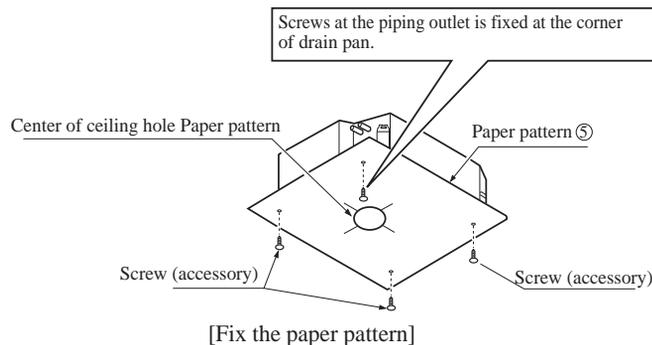
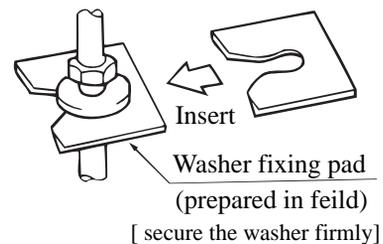
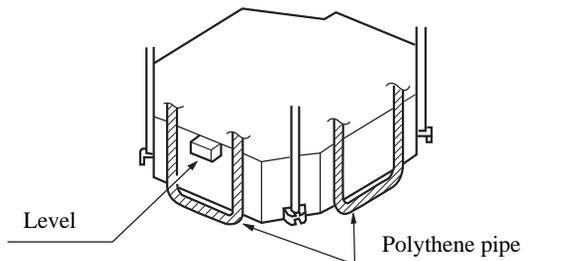
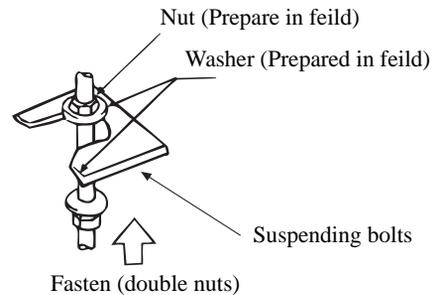
- (1) Install unit temporarily
  - Put suspending bracket on the suspending bolt. Be sure to use nut and washer at both ends of the bracket.
- (2) ● As for the dimensions of ceiling hole, see paper pattern. Ask your real estate dealer for details.
  - Center of the hole is marked on the paper pattern.
  - Mount paper pattern ⑤ onto unit using 3 screws ⑥. Fix the corner of the drain pan at piping outlet.

### < After installation on the ceiling >

- (3) Adjust unit to its right position. (Refer to preparation for the installation-(1))
- (4) Check unit's horizontal level.
  - Water pump and flating switch is installed inside indoor unit, check four corners of the unit for its level using horizontal compartor or PVC tube with water. (If unit is tilting against the direction of water drainage, problem may occur on floating switch, causing water leakage.)
- (5) Remove the washer mounltng ②, and tighten the nut above.
- (6) Remove the paper pattern.

### In the case of ceiling already exists

- (1) Install unit temporarily
  - Put suspending bracket on the suspending bolt. Be sure to use nut and washer at both ends of the bracket. Fix the bracket firmly.
- (2) Adjust the height and position of the unit. (Refer to preparation for the installation (1) ).
- (3) Proceed with ③ and ④ of "In the case of new ceiling".



# Installation Procedure

## 5 REFRIGERANT PIPING (As for outdoor piping, please refer to installation Manual of outdoor unit.)

- Outdoor is precharged with refrigerant.
- Be sure to see the Fig.1, when connecting and removing piping from unit.
- For the size of the flare nut, please refer to Table 1.
- Apply refrigerant oil at both inside and outside of flare nut. Tighten it band tight 3-4 turns then tighten it.
- Use torque specified in Table 1. (Too much force may damage flare nut, causing gas leakage).
- Check piping joints for gas leakage. Insulate piping as shown in Fig. below.
- Cover joint of gas piping and insulator ⑦ with seal.

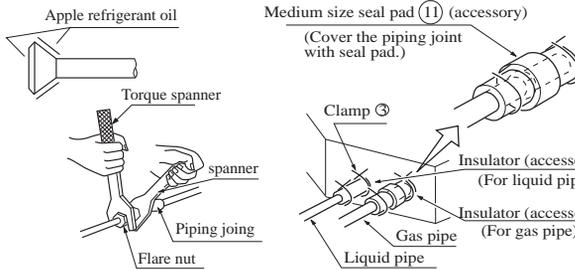


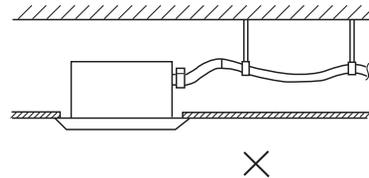
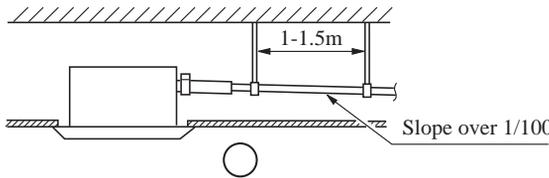
Table 1

Pipe size	Tighten torque	A(mm)	Flare shape
φ6.35	1420~1720N.cm (144~176kgf.cm)	8.3~8.7	
φ9.52	3270~3990N.cm (333~407kgf.cm)	12.0~12.4	
φ12.7	4950~6030N.cm (504~616kgf.cm)	15.4~15.8	
φ15.88	6180~7540N.cm (630~770kgf.cm)	18.6~19.0	
φ19.05	9720~11860N.cm (990~1210kgf.cm)	22.9~23.3	

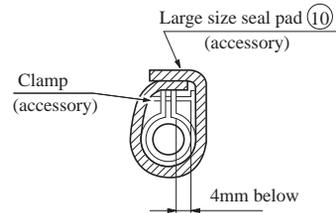
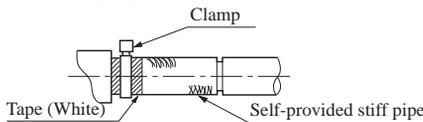
## 6 INSTALLATION OF WATER DRAINAGE PIPE

### (1) Install water drainage pipe

- Pipe dia. shall be equal or larger than that of unit piping. (pipe of polyethylene; size: 25mm; O.D:32mm)
- Drain pipe should be short, with a downward slope at least 1/100 to prevent air bag from happening.
- If downward slope can't be made, take other measures to lift it up.
- Keep a distance of 1-1.5m between suspending brackets, to make water hose straight.

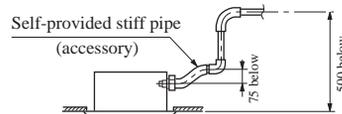
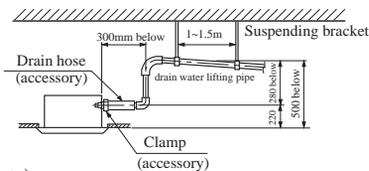


- Use the self-provided stiff pipe and clamp ① with unit. Insert water pipe into water plug until it reaches the white tape. Tighten the clip until head of the screw is less than 4mm from hose.
- Wind the drain hose to the clip using seal pad ⑨. Insulate drain hose in the room.



### <Cautions for the drain water lifting pipe>

- Installation height shall be less than 280mm.
- There should be a right angle with unit, 300mm from unit.



(Note)

- The slope of water drain hose (1) shall be within 75mm, don't apply too much force on it.
- If several water hoses join together, do as per following procedures.



Specifications of the water hoses shall meet the requirements for the unit running.

# ■ Installation Procedure

(2) Check if water drainage is smooth after installation.

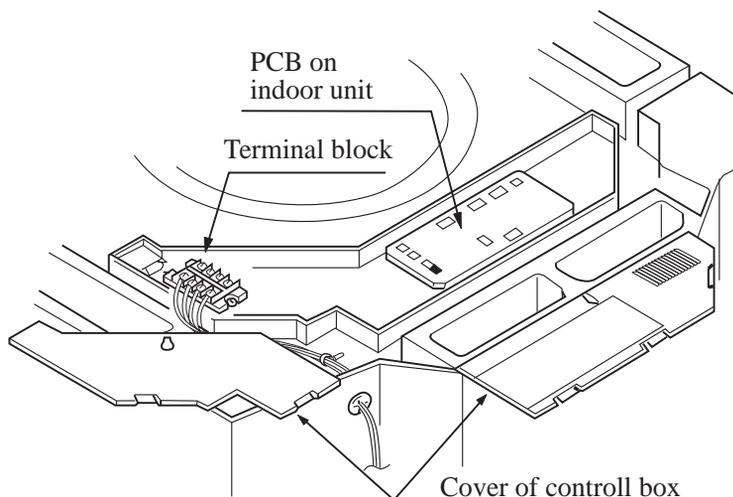
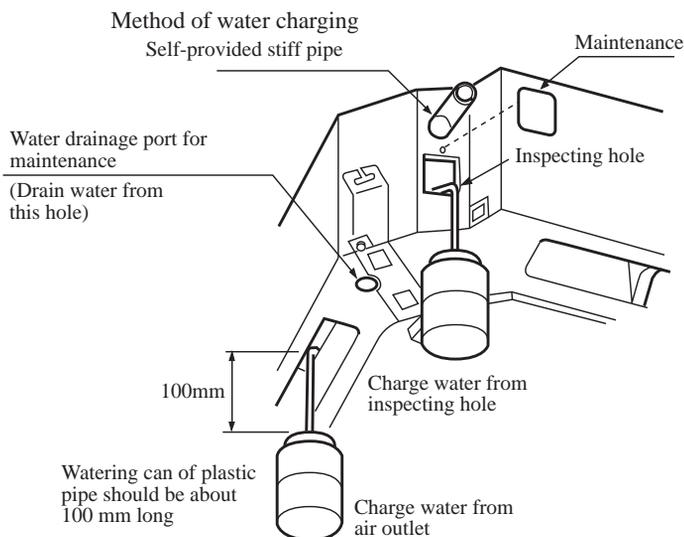
- Charge, through air outlet or inspecting hole, 1200cc water to see water drainage.

## After wiring

Check water drainage in cooling operation.

## When wiring is not complete

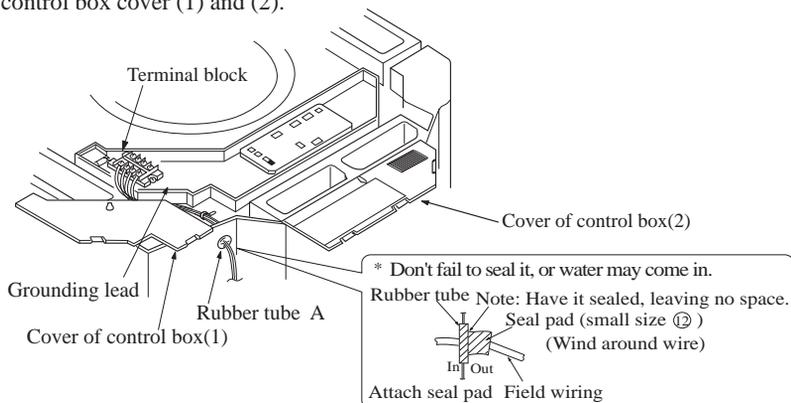
- Remove cover of control box, short connect "CHECK" terminal of the indoor unit, which is on the upper part of indoor unit PCB.
- Note, in this operation, fan will be running.
- Upon confirmation of a smooth water drainage, be sure to cut off power supply and remove short connection of "CHECK" terminal.



# Installation Procedure

## 7 WIRING

- All supplied parts, materials and wiring operation must in appliance with local code and regulations.
- Use copper wire only.
- When make wiring, please refer to wiring diagram also.
- All wiring work must be done by qualified electricians.
- A circuit breaker must be installed, which can cut power supply to all system.
- See Installation Manual of outdoor unit for specifications of wires, circuit breaker, switches and wiring etc.
- Connecting of unit  
Remove cover of switch box (1), drag wires into rubber tube A, then, after proper wiring with other wires, tighten clamp A. Connect wires of correct pole to the terminal block inside.
- Wind seal ⑫ around wires. (Be sure to do that, or, dew may occur).
- Upon connecting, replace control box cover (1) and (2).



### <<WARNING>>

Observe the following when connecting power supply terminal block:

Don't connect wires of different specifications to the same terminal block.

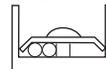
(Loose wire may cause overheating of circuit)

Connect wires of same specifications as shown in right Fig.

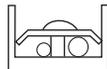
Connect wires of the same specifications at two sides.



Don't connect wires of the same specifications at one side.



Don't connect wires of the different specifications.



## 8 WIRING EXAMPLE

As for outdoor unit circuit, please see Installation Manual of outdoor unit.

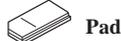
**Note:** All electric wires have their own poles, poles must match that on terminal block.

## 9 INSTALLATION OF ORNAMENT PANEL

### Cautions for the installation

- Be sure to show customers Operation Manual and guide them how to operate unit correctly. Before installation, read also the Installation Manual of indoor unit.
- With this ornament, 2 or 3 air flow direction is not available.  
Suitable height is 3 m.

Accessory Pad



Pad

### 1. Prepare ornament panel Handling of ornament panel

- Ornament panel shall not be placed face down or against wall, neither on an uneven object.
- Don't bend carelessly the swing flap, or, problem may occur.

#### (1) Remove air inlet grill from ornament panel \*

① Push in the bar in inlet grill and lift it up. (Refer to Fig. 1)

② Lift it up for about 45 degree and remove it from ornament. Tear off adhesive tape fixing air filter on the back of the air inlet grill. (Refer to Fig. 2)

#### (2) Remove cover plate at corner

Tear off the adhesive tape, and slide it off. (Refer to Fig. 3)

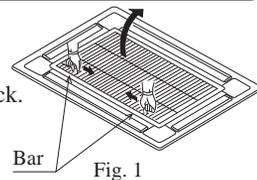


Fig. 1

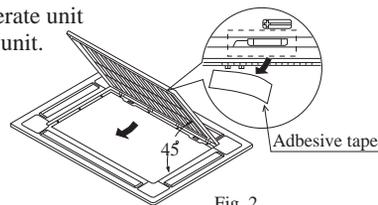


Fig. 2

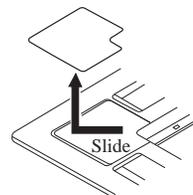


Fig. 3

# Installation Procedure

## 2. Mounting on high ceiling

(1) Ornament panel can be mounted on ceiling as high as 3 m.

(2) Please install pad as accessory.

① Cut open the pad along cutting ling. Use part (a) only and discard part (b). (Refer to Fig. 4)

② Install part a of the pad on the place shown in Fig. 5. Refer to Fig. 6.

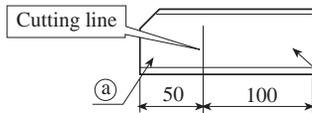


Fig. 4



Fig. 5

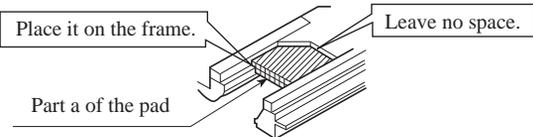


Fig. 6

(3) Wiring on ornament panel

Connecting of wiring of the swing flap motor on ornament panel. (2 places)  
(Refer to Fig. 10)

**If connecting is not made, error code (A7) appears on remote controller. So, make proper connecting.**

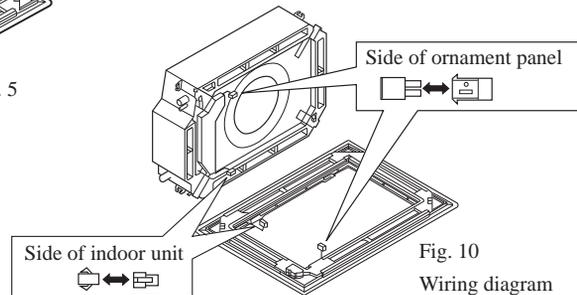


Fig. 10

Wiring diagram

## 3. Install ornament panel on indoor unit.

**For indoor unit installation, please refer to Installation Manual.**

(1) As shown in Fig. 7, match the position of swing flap motor with that of the indoor unit piping hole, so that ornament panel can be placed on to indoor unit.

(2) Installation of ornament panel

① Place the holding ring on swing flap motor side temporarily on hooks of the indoor unit. (2 pcs)

② Put the other two holding rings on the hooks at both side of the indoor unit. (Care should be taken not to push wiring of swing flap motor into seals).

③ Screw in all 4 screws under holding ring for about 15mm. (Panel will rise). Adjust the ornament panel as per Fig. 7 to cover

④ opening on the ceiling.

Tighten screws to reduce the thickness of seals between ornament and indoor unit to 5-8mm.

⑤

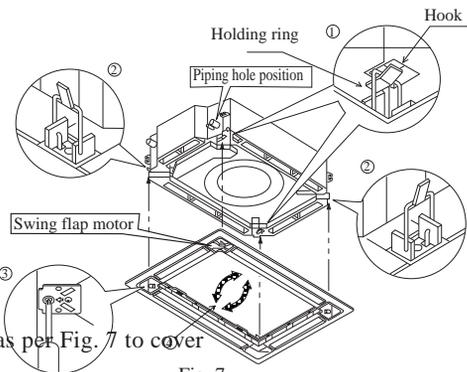
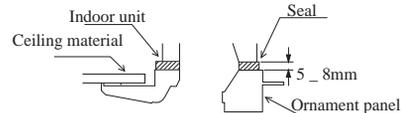


Fig. 7



If screws are not tighten tight, problems in Fig. 8 might occur. Tighten screws properly.

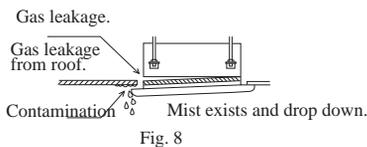


Fig. 8

### Caution

If there are still space after tightening of screws, please readjust the height of indoor unit.  
(Refer to Fig. 9)

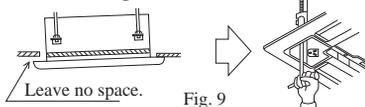


Fig. 9

If indoor unit is at horizontal level and water drainage is smooth, then, indoor unit height can be adjusted through holes at corners of ornament panel.

# ■ Installation Procedure

## 4. Installation of inlet grill and cover plate

### (1) Installation of inlet grill

Install in reversed order of "Prepare ornament panel".

Inlet grill can be adjusted into four directions by turning inlet grill. Inlet grill position can be adjusted as per customers request.

**When installing inlet grill, take care not to twist wiring of swing flap motor.**

### (2) Install cover plate on the corner

① As shown in Fig. 11 tie the cover plate onto the bolt on ornament plate.

② Install cover plate onto ornament plate.

(Refer to Fig. 12)

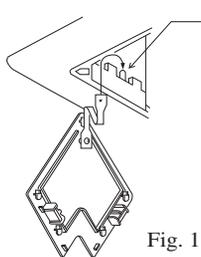
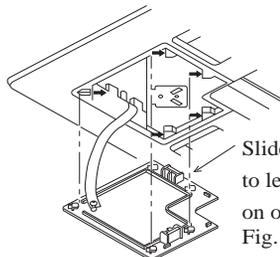


Fig. 11



Slide all five hold rings to let them drop in holes on ornament plate, Fig. 12

**Pay special care to the following and check after installation**

Item to the checked	Unproper installation may cause	Check
Is indoor unit firmly installed?	Unit might fall down, make vibration or noise.	
Is gas leakage check performed?	This may lead to gas shortage.	
Is unit properly insulated?	Dew or water drop may occur.	
Is water drainage smooth?	Dew or water drop may occur.	
Is power voltage meet that stipulated on the nameplate?	Problem may occur or parts got burned.	
Is wiring and piping correctly arranged?	Problem may occur or parts got burned.	
Is unit safely grounded?	There might be a danger of electric shock.	
Is wire size correct?	Problem may occur or parts got burned.	
Are there any obstacles on air inlet and outlet grill of indoor and outdoor unit?	This may cause poor cooling.	
Is record made for piping length and refrigerant charging amount?	It is hard to control refrigerant charging amount.	

# ■ Installation Procedure

## ⚠ Warning



- The electric wiring work shall be conducted by qualified electricians according to the installation instructions. A separate power circuit shall be used. Insufficient power cord amperage or improper wiring will cause danger of electric shock or fire.
- During wiring connection, the power cord shall be of the specified cable and reliably fastened so that external forces applied to the cable wouldnt transfer to the terminals. Improper connection orfastening v
- 

## ⚠ Caution

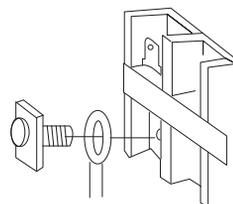


- A current leakage breaker shall be installed, otherwise it electric shock would happen easily.
- The connection method of power cord is "Y" type.
- If the power cord is damaged, it must be replaced by the manufacturer or its service center orsimilar person. The electric wiring shall avoid contacting with the high temperature part of the piping so as to prevent the cable insulation melts and cause dangers.After connected on the terminal block, the wires shall l
- The control wiring and refrigerant piping may be laid and fastened together.Before completion of vacuum p The power cord of the indoor unit and connection wiring between indoor and outdoor units
- shall be laid out according to the operational instruction manual of the indoor unit. The connection of the power cord shall comply with the local regulations.
- 
- 
- 
- 
- The power supply wiring connection should meet the local regulation.
- After electric installation,power on them to do electric leakage test.

## Wiring connection method : (the wiring diagram is attached inside the machine)

### 1) Ring terminal connection method

If there is a ring at the end of the connection wire, the wire connection method is as shown in the right figure. Remove the terminal screw and insert it through the ring at the connection wire end, then connect to the terminal board and fasten the screw.



Connection method for ring terminal

### 2) Straight terminal connection method

If there isnt a ring at the end of the connection wire, the connection method shall be: loosen the terminal screw, insert the connection wire end completely into

### 3) Clamping method of the connection wire

After wire connection is finished, the connection wire must be pressed tightly with wire clips, which shall apply to the outer sheath of the connection wire.

# ■ Installation Procedure

## Wire connection for built-in indoor unit

- Insert from outside the connection wire and signal transmission wire through the wall hole with pipeline already arranged. Pull out the front ends of connection wire and signal wire and make a
  - Pull the connecting conductor outwards slightly to confirm it is clamped tightly.
  - Connect the plug for connecting the signal wire with the plug of the signal wire connected from the
- Note: When connecting the indoor unit and the outdoor unit, please do connect the wires**
- **with the same color terminals.**

### Notes:

- Before connecting the conductors between indoor unit and outdoor unit, check for the number of wires. Wrong connection would damage the controller of the air conditioner or the machine could not operate. Do not connect the connection wire and signal wire with the same cable. They should be connected respectively to ensure system normal operation.
- For some models, connection wire shall be provided by the user.
- If the fuse on PC board is broken please change it with the type of T 3.15A /250VAC. The power cable and connecting cable are self-provided.

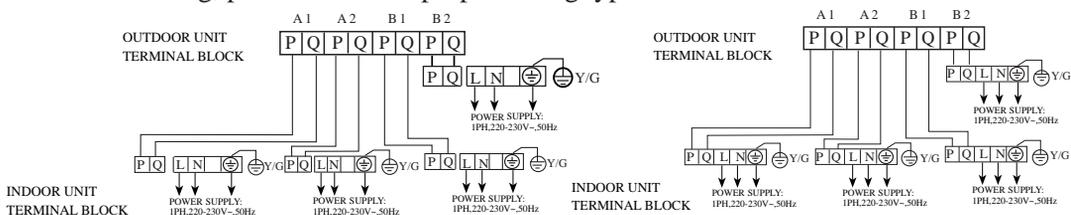
power cable	Signal cable
H05RN-F 3G (1.0~1.5)mm <sup>2</sup>	H05RN-F 2x(0.75~1.5)mm <sup>2</sup>

All the cables shall have got the European authentication certificate.

- The breaker of the air conditioner should be all-pole switch; and the distance between its two poles must be 20cm or more. The signal wire must be shielded wire.

Note: The terminal block will be the below two types due to different models.

When wiring, please select the proper wiring type due to the actual terminal block.



# ■ Failure code

The remote receiver can indicate the failure code

For remote type, flash times	Failure code on remote control	For central control code	Failure description	Reason
10	01	01	Drainage system failure	Float switch broken down for more than 25m continuously
1	02	02	Indoor ambient temp. sensor failure	Sensor broken down or short circuit for more than 2m continuously
2	4A	11	Indoor coil temp. sensor failure	Sensor broken down or short circuit for more than 2m continuously
3	49	12	Outdoor ambient temp. sensor failure	Sensor broken down or short circuit for more than 2m continuously
4	48	10	Outdoor coil temp. sensor A failure (compressor discharging temp. sensor)	Sensor broken down or short circuit for more than 2m continuously
5	53	22	Over-current protection	High pressure abnormal
6	47		High pressure abnormal	High pressure switch out of normal
7	07	06	Outside alarm signal input	Outside signal broken down for more than 10s
8	06	05	Outside alarm signal input	Communication abnormal for more than 4m continuously
9	0B	30	Fault in discharging temp. sensor A	Communication abnormal for more than 4m continuously
11	4C	15	EEPROM abnormal	EEPROM data missing
14	05	17	Outdoor pressure switch or discharging protector abnormal	Pressure switch or discharging protector disconnected; or CN11 on indoor PCB disconnected. The failure occurs only when there is no outdoor PCB.
15	54		Compressor overheat	Detected temperature of discharge line is higher than 120*
16	50	15	Fault in operation mode (fixed frequency multi split)	Indoor units operate in different modes
17	0C	23	Outdoor coil temp. sensor B failure	Sensor broken down or short circuit for more than 2m continuously
18	4B	18	Fault in discharging temp. sensor B	Detected temperature of discharge line is higher than 120*Module overheat, overcurrent, short-circuit
19	4D	15	Module failure	
20	32D	07	Fault in zero-load	
21	54D	08		
22				

HAIER GROUP

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